| Monday, January | 20, 2014 3. | :37:08 PM | | | | | | | | | |
|--|------------------------|---|--|----------------------|------------------------|------------|--------------|-------------------|---------------|------------------|----------------|
| Item ID: Revision ID: | D3440-15 | | | Accept | *N900 | 040 | 100 |)* s | etup Start | 1 71 | S1* |
| Item Name: | Contoured Ma | le Eye (Supersedes B67 | -43001-215) | | | | | | Stop | *N: | S2* |
| Start Date: Required Date: | 1/20/2014 1/31/2014 | Start Qty: 10.00 Req'd Qty: 10.00 | *10* | | Cust Item II Customer: | D: | | | | | |
| Reference: | 2,02,202 | 1104 0 600 1000 | *10* | | Customer. | | | | | | |
| Approvals: | Process Pla | n: 977. | Date: 14-1-20 | Tooling: | Da | ite: | | R | tun Star | Vi^ | R1* |
| gran a A. San a Bary. | QC: | | Date: | SPC (Y/N): | Da | te: | <u>_</u> | | Stop | *N | R2* |
| Sequence ID/ Work Center ID | | Operation Description | | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
| Draw Nbr | Rev | ision Nbr | | | | | | | | | |
| D3440 | Rev | A | | | | | | • | | | |
| 100 *1 \cdot 1 Bandsaw Jeaspa Bandsaw | | BAND SAW Memo Cut blank: 1 | .00" x 2.00" x 2.200" long | 0.00 F.K | 14/01/23 | | | ∘: <u>*</u> /6 | Ø | | |
| 110 **110* HAAS 1 | | HAAS CNC VERTICAL | . MACHINING #1 | 0.00 | FK 14/ | 01/24 | | 10 | | | |
| HAAS CNC vertical | machine #1 | Memo Machine as D3440-15Fo | per Folio FA554 and Dwg I olio Rev:Deburr | | dentify as | | | | | | |
| 120 | | QC2- Inspect parts off m | nachine FAI/FAIB | 0.00 | — | 1 | | 16 | Ø | | |
| *120* QC Quality Control | | Memo | | 0.00 | 压14/01 | 124 | | 10 | <u> </u> | | |

| DQA: | Date: | | | | | | | | | | | | | | |
|---------------|--------------------------|-----------------|--------------|----------|----------|------------------------------|----------|---------------------|------------------|-------------|----|---------------|---------------|----------|--------------------|
| | | | | | | WORK ORDER NON | -CO | ONFO | RMANCE / L | JPDATE | | | _ | | AEROSPACE |
| QA Closed: | | | Date: | | | | | | | | W | ork Order up | date only | \Box | |
| Work Orde | er: | | | | | DISPOSITION | | | | AGAINST | DE | PARTMENT | /PROCESS | | |
| | • | | | | _ | Rework | 1 | | Skid-tube | Crosstube | | | Water Jet | \Box | Engineering |
| Part N | ۱o. | | | | | Scrap |] | Machining Small Fab | | | | Pro | d. Eng. Coor. | | Quality |
| | | | | | | Use-as-is |] | Thern | noforming | Finishing | _ | Rec/Stor | re/Packaging | ╝ | Other |
| NCR N | ۱٥. | - ·· | | | | Suspected Unapproved | | | Large Fab | Composite | | | Supplier | ╝ | |
| Root | | | | | Desc | ription of work order update | | nitial | Ad | ction | | Sign & | i: | ٦ | |
| Cause | | Date | Step | Qty | | or non-conformance | Ch | ief Eng | Desc | cription | | Date | Verification | | QC Inspector |
| Design | | | | | | | | | | | | | | \Box | |
| Doc/Data | | | | | | • | | | | | | | • | | |
| Equip/Tooling | | | | | | | | | | | | | | | |
| Handling/Pre | | | | | | | | | | | | | | | |
| Material | | | | | | | | | | | | | | 1 | |
| Operator | | | | | | | | | | | | | | | |
| Offset/Setup | | | | | ļ | | | | | | | | | | |
| Process | | | | | | | | | | | | | | | |
| Supplier | | | | | | | | | 1 | | | | | | |
| Training | | | | | | | | | | | | | | | |
| Transport | | | | | | | | | | | | | | | |
| Unapproved | | <u> </u> | <u>.</u> | <u> </u> | <u> </u> | | EA | IIIT CAT | I TEGORY | | | | | | |
| Landi | na (| Gear | . | | | General | | OLI CA | ILGORT | | | | | _ | |
| Cana | 8 | Bending | | | | Bend | | Teolio/P | rogram | | | Outside Dim | ensions [| \neg | Pressure/Forced |
| | | Centre No | ot Concer | ntric | | BOM/Route | | Grain | 108.0 | | | Over/Under | - | \dashv | Set-up |
| | | Cracks | | | | Broken/Damage/Defect | \vdash | Hardwa | ire | | | Part Incorred | ⊢ | ┨ | Temperature/Cure |
| | | 4 | nk/Ripple | /Wave | | Burrs | | 1 | ion Incomplete/l | Jnqualified | Г | Part Lost/Mi | ssing | ヿ | Weld |
| | Crimp/Kink/Ripple/Wave | | | | | Contamination | | 1 | tions Incomplete | | | Part Moved | · [| | Wrong Stock Pulled |
| | Crushing | | | | | Countersink | | Misalig | ned/off center | | | Positioned V | Vrong | | |
| | | Heat Trea | at | | | Cut Too Short | | Mislabe | | | | Power Loss/ | Surge | | Other |
| | Inspection Strip in Tube | | | | Drawing | | Misread | d | | | | | | | |
| | Marks/Chatter | | | | | Drill Holes | | Off-set | | | | | | | |
| 1 | Turning Sequence | | | | | Finish | | Out of Calibration | | | | | | | |
| | Wave/Twist in Tube | | | | | Fit/Function | | Out of Sequence | | | | | | | |

Work Order ID 111737

111737

Page 2

Monday, January 20, 2014 3:37:08 PM Item ID: D3440-15 Accept *N900040100* Setup Start **Revision ID:** Stop **Item Name:** Contoured Male Eye (Supersedes B67-43001-215) *10* **Start Date:** 1/20/2014 **Start Oty:** 10.00 **Cust Item ID: Required Date: 1/31/2014 Reg'd Oty:** 10.00 *10* **Customer:** Reference: Run Start Tooling: Process Plan: _____ Date: Approvals: Date: Stop Date:_____ SPC (Y/N): QC: Date: Sequence ID/ Operation Set Up/ **Tool ID** Tool # Reject Plan Reject Accept Insp. **Work Center ID Qty** Oty Number Stamp **Description** Code **Run Hours** CL14/01/24 130 QC8- Inspect parts - second check 0.00 10 0 *130* OC. 0.00 Memo Quality Control Identify as per dwg & Stock Location: MeZZ 2, 0.00 140 *140* Packaging 0.00 Memo Packaging 150 QC21- Final Inspection - Work Order Release 0.00 *150* 0.00 Memo Quality Control

| DQA: | | | Date: | | | | | | | | | | TQAC |
|-------------------------|--------------------|--------------|------------|-------|-------------|------------------------------|----------|--------------|------------------------|------------|---------------|---------------|--------------------|
| | | | | | | WORK ORDER NON | -CC | ONFO | RMANCE / UPDA | ATE | | | AEROSPACE |
| QA Closed: | | | Date: | | | | | | | Wo | ork Order up | date only | |
| Work Orde | er: | | | | | DISPOSITION | | | , | AGAINST DE | PARTMENT/ | PROCESS | |
| | - | | | | | Rework | 1 | | Skid-tube C | rosstube |] | Water Jet | Engineering |
| Part N | lo. | | | | | Scrap | 1 | | | Small Fab | Proc | d. Eng. Coor. | Quality |
| | - | | | | | Use-as-is | 1 | Therr | noforming | Finishing | Rec/Stor | e/Packaging | Other |
| NCR N | ۱o. <u>-</u> | | | | | Suspected Unapproved | | | Large Fab Co | omposite | | Supplier | |
| Root | | | | | Desc | ription of work order update | | nitial | Action | | Sign & | | |
| Cause | | Date | Step | Qty | | or non-conformance | Ch | ief Eng | Description | on | Date | Verification | QC Inspector |
| Design | | | | | | | | | | | | | |
| Doc/Data | Щ | | | | | | | | | | | | |
| Equip/Tooling | | | | | | | | | | | | | |
| Handling/Pre | | | | | | | | | | | | | |
| Material | Ш | | | | | | | | | | | | |
| Operator | | | | | | | | | | | | | |
| Offset/Setup | Н | | | | | | | | | | | | |
| Process | - | | | | | | | | | | | | |
| Supplier | Н | | | | | | | | | | | | |
| Training | | | | | | | | | | | | | |
| Transport Unapproved | \vdash | | | | | | 1 | | | | | | |
| Опаррточец | ш | | | ł | 1 | | FA | ULT CA | TEGORY | | | | |
| Landi | ng G | iear | | | | General | | | | | | | |
| | _ | Bending | | | | Bend | | Folio/I | Program | | Outside Dim | ensions | Pressure/Forced |
| | | Centre N | ot Concei | ntric | | BOM/Route | \vdash | Grain | | | Over/Under | tolerance | Set-up |
| | | Cracks | | | | Broken/Damage/Defect | | Hardwa | are | | Part Incorred | ાં | Temperature/Cure |
| | | | | | | Burrs | | Inspect | tion Incomplete/Unqua | alified | Part Lost/Mi | ssing | Weld |
| | Cuffs | | | | | Contamination | | Instruc | tions Incomplete/Uncle | ear | Part Moved | | Wrong Stock Pulled |
| | | Crushing | | | | Countersink | | Misali | gned/off center | | Positioned V | _ | - |
| | | Heat Trea | at | | | Cut Too Short | | Mislab | eled | | Power Loss/ | Surge | Other |
| | | Inspectio | n Strip in | Tube | | Drawing | | Misrea | | | , | | |
| | | Marks/Cl | natter | | L | Drill Holes | | Off-set | | | | | |
| | L | Turning S | | | | Finish | | -1 | Calibration | | | | |
| Į. | Wave/Twist in Tube | | | | | Fit/Function | - | Out of | Sequence | | | | |

Page 1

Monday, January 20, 2014 3:37:08 PM

Work Order ID:

111737

Parent Item:

D3440-15

Parent Item Name:

Contoured Male Eye (Supersedes B67-43001-215)

Start Date: 1/20/2014

Required Date: 1/31/2014

Start Qty: 10.00

Required Qty: 10.00

Comments:

IPP A05.08.31New issueKJ/JLM

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| M6061T6B1.000X02.000 | | Purchased | No | | | 100 | f | 78.0000 | 0.1833 | 2 | | | |
| 6061-T6 Bar 1.00 x 2.00 | | | | | | | | | | | | | |
| | | | | Location | | Loc Oty | Loc | c Code | | | | | |
| * | | | | MAT002 | | 78 | | | | | | | |
| | | | | ⋆ M1 | 26075 | 78 | | | 2 | <u>?</u> | Fex. 14 | 10112 | -3 |

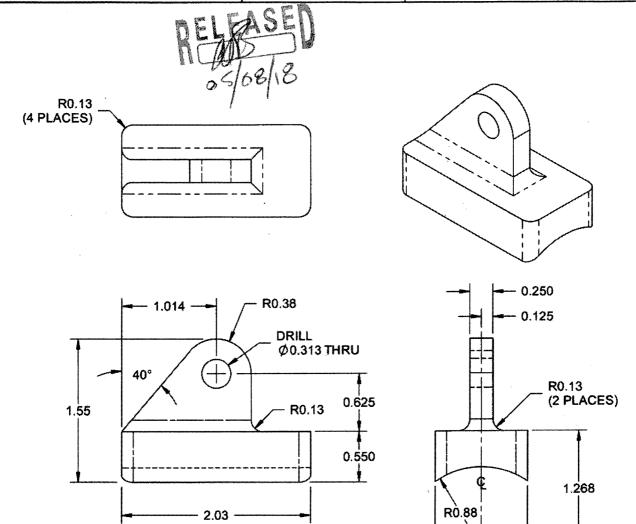
| DQA: | | | Date: | | | | | | | | | | | |
|---------------|---------------------------|------------------------------|-------------|----------|---------|-------------------------------------|-----|------------|--|--------------------|-------------------------------|-------------------------|---------------------|--|
| | | | | | | WORK ORDER NON-CONFORMANCE / UPDATE | | | | | | | | |
| QA Closed: | | | Date: | | | | | | | Wo | ork Order up | date only | | |
| Work Orde | er: | | | | | DISPOSITION | | | AGAINST | DEI | PARTMENT/ | PROCESS | | |
| Part N | ا lo. | | | | | Rework Scrap | | | Skid-tube Crosstube Machining Small Fab | | Water Jet Prod. Eng. Coor. | | Engineering Quality | |
| NCR N | lo. | | | | | Use-as-is Suspected Unapproved | | Thern | noforming Finishing Large Fab Composite | - | Rec/Store | e/Packaging Supplier | Other | |
| Root | | | | | Desc | ription of work order update | - | nitial | Action | | Sign & | | | |
| Cause | | Date | Step | Qty | | or non-conformance | Ch | ief Eng | Description | | Date | Verification | QC Inspector | |
| Design | | | | | | | | | | | | | | |
| Doc/Data | | | | | | | | | | | • | | | |
| Equip/Tooling | | | | | | • | | | | | | | | |
| Handling/Pre | | | | • | | · | | | | | | | | |
| Material | | | | | | | | | | | | - | | |
| Operator | | | | | | | | | , | | | | | |
| Offset/Setup | | | | | | | | | | | () | | | |
| Process | | | | ` | | | 1 | | | | | | | |
| Supplier | | | | | | | | | | | | | | |
| Training | | | | | : | | | | | | | | | |
| Transport | | | | | | | | | | | | | | |
| Unapproved | | | | <u> </u> | | | ĺ | | | | | | - | |
| | | | | | | | FAI | ULT CA | TEGORY | | | | | |
| Landi | ng (| Gear | | | | General | | _ | | | • | | _ | |
| | | Bending | | | | Bend | | Folio/F | Program | | Outside Dime | ensions | Pressure/Forced | |
| | | Centre No | ot Concer | ntric | | BOM/Route | | Grain | | | Over/Under 1 | tolerance | Set-up | |
| | | Cracks | | | | Broken/Damage/Defect | | Hardwa | are | | Part Incorrec | ւ [| Temperature/Cure | |
| | | Crimp/Kink/Ripple/Wave Burrs | | | | Burrs | | Inspect | ion Incomplete/Unqualified | | Part Lost/Mis | ssing | Weld | |
| | Cuffs Contamination | | | | Instruc | tions Incomplete/Unclear | | Part Moved | | Wrong Stock Pulled | | | | |
| | | Crushing | | | | Countersink | | Misali | gned/off center | | Positioned W | /rong _ | _ | |
| | | Heat Trea | at | | | Cut Too Short | | Mislab | eled | | Power Loss/S | Surge | Other | |
| | | Inspectio | n Strip in | Tube | | Drawing | | Misrea | d | | | | | |
| | Marks/Chatter Drill Holes | | | | | Off-set | • | | | | - | | | |
| | Turning Sequence Finish | | | | | Out of Calibration | | | | | | | | |
| <u>k</u> | | Wave/Tw | vist in Tub | эе | | Fit/Function | | Out of | Sequence | | | | | |



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|---------|----------|--|--------------|
| DESIGN | DRAWN BY | DART AEROSPACE I HAWKESBURY, ONTARIO, CAN | |
| CHECKED | APPROVED | DRAWING NO. | REV. A |
| KF | | D3440 | SHEET 7 OF 7 |
| DATE | | TITLE | SCALE |
| 05 | .06.02 | BLADE FOLD KIT PARTS | 1:1 |

0.500

1.00 -





D3440-15 CONTOURED MALE EYE SUPERSEDES PREMIER P/N B67-43001-215

NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6511/T62) BAR
 PER AMS-QQ-A-225/8 (OR AMS 4160)
 (REF. DART SPEC. M6061T6B)
 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
 3) ALL DIMENSIONS ARE IN INCHES
 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

COPYRIGHT © 2005 BY DART AEROSPACE LTD.

| DQA: | | | Date: | | | | | | | | | | | |
|---------------|--------------------|------------------------|-----------|----------|----------|------------------------------|-----------------|-------------------------|--------------------------|-----------|---------------|---------------|------------------------|--|
| | | | | | | WORK ORDER NON- | -CC | ONFO | RMANCE / UPDAT | | | سنسب | AEROSPACE | |
| QA Closed: | | | Date: | | | | | | | W | ork Order up | date only | <u> </u> | |
| Work Orde | ır. | | | | | DISPOSITION | | | AG | GAINST DE | PARTMENT | PROCESS | | |
| Work Orac | -1 | | | | | Rework | | | Skid-tube Cro | sstube |] | Water Jet | Engineering | |
| Part N | lo. | | | | | Scrap | | | } | nall Fab | Pro | d. Eng. Coor. | Quality | |
| | - | | | | | Use-as-is | | Thermoforming Finishing | | | 1 | e/Packaging | Other | |
| NCR N | ۱o. | | | | | Suspected Unapproved | | | Large Fab Com | nposite | | | | |
| Root | | | | | Desci | ription of work order update | | nitial Action | | | Sign & | | <u> </u> | |
| Cause | ŀ | Date | Step | Qty | | or non-conformance | Ch | ief Eng | Description | 1 | Date | Verification | QC Inspector | |
| Design | | | | | | | | | | | | | | |
| Doc/Data | | | | | | | | | | | | | | |
| Equip/Tooling | | | | | | | | | | | | | | |
| Handling/Pre | \Box | | | | | | | | | | | | | |
| Material | | | | | | | | | | | | | | |
| Operator | | | | | | | | | | | | | | |
| Offset/Setup | Щ | | d | | | | | | | | | | | |
| Process | \Box | | | | | | | | : | | | | | |
| Supplier | | | | | | | | | | | } | | | |
| Training | - | | | | | | | | | | | | | |
| Transport | | | | | | | | | | | | | | |
| Unapproved | | | ! | <u> </u> | | | <u> </u> | | | | <u> </u> | | | |
| | | | | | | | FA | ULI CA | TEGORY | | | | | |
| Landi | ng (| | | | | General | | 11:-/6 |) | | Outside Dim | |]n/r | |
| | Н | Bending Centre No | . + Camaa | | \vdash | Bend BOM/Route | ⊢ | Grain | Program | | Over/Under | <u> </u> | Pressure/Forced Set-up | |
| | Н | Cracks | or concer | ILTIC | \vdash | Broken/Damage/Defect | \vdash | Hardwa | aro. | | Part Incorred | _ | Temperature/Cure | |
| | H | | ok/Pinnla | /\M/ava | | Burrs | \vdash | 4 | ion Incomplete/Unqualifi | iod Loi | Part Lost/Mi | — | Weld | |
| | \vdash | Crimp/Kink/Ripple/Wave | | | . - | Contamination | | 1 | tions Incomplete/Unclear | | Part Moved | | Wrong Stock Pulled | |
| | Cuffs | | | | | Countersink | \vdash | 4 | gned/off center | ` ⊢ | Positioned V | L Vrong | J W Tong Stock Tailed | |
| | _ | Heat Trea | ıt | | | Cut Too Short | \vdash | Mislab | | — | Power Loss/ | _ | Other | |
| | | Inspectio | | Tube | | Drawing | \vdash | Misrea | | <u> </u> | 1. 00. 2000/ | | 1 | |
| | | Marks/Ch | | | | Drill Holes | | Off-set | | | | | | |
| | Turning Sequence | | | | | Finish | | 4 | Calibration | | | | | |
| | Wave/Twist in Tube | | | | | Fit/Function | Out of Sequence | | | | | | | |

| DART AEROSPACE LTD | Work Order: /// | 737 |
|---------------------------------|-----------------|-------------|
| Description: Contoured Male Eye | Part Number: | D3440-15 |
| Inspection Dwg: D3440 Rev: A | | Page 1 of 1 |

FIRST ARTICLE INSPECTION CHECKLIST

| Drawing Dimension | Tolerance | Actual Dimension | Accept | Reject | Method of Inspection | Comments |
|----------------------|---------------|---------------------|--------|--------|-------------------------|----------|
| R0.13 | +/-0.030 | , 125 | | | R-G | |
| 1.55 | +/-0.030 | 1.551 | | | FK-04 | Vech |
| 1.014 | +/-0.010 | 1.018 | 7 | | 1,1,5 | Vern. |
| 40° | +/-0.5° | 400 | 7 | | A - G | |
| R0.38 | +/-0.013 | R.038 | 7 | | R-G | |
| Ø0.313 | +0.006/-0.001 | .313 | 7 | | Ft-04 | Ven. |
| R0.13 | +/-0.030 | ZS1. 8381, A | 7 | | R-G | |
| 0.625 | +/-0.010 | ,625 | 7 | | F-K-04 | Vern |
| 0.550 | +/-0.010 | . 551 | 7 | | * | h |
| 2.03 | +/-0.030 | 2.028 | 7 | | 14 | 87 |
| 0.250 | +/-0.010 | .ZSI | 7 | | K. | h |
| 0.125 | +/-0.010 | .175 |) | | 0 | h |
| R0.13 | +/-0.030 | .125 | 7 | | R-G | |
| 1.00 | +/-0.030 | 1.00 | 7 | | FK-04 | Vern. |
| | | | | | | |
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| Measured by: | F-A- | Audited by: On | Preliminary Approval: | |
|--------------|----------|----------------|-----------------------|--|
| Date: | 14/01/24 | Date: 14/01/24 | Date: | |

| Rev | Date | Change | Revised by | Approved |
|-----|----------|-----------|------------|----------|
| Α | 10.10.06 | New Issue | KJ 😽 | |
| | | | | * * * |

| DQA: | | | Date: | | | | | | | | | | TRACT |
|----------------------|----------|-----------|------------|-------|----------|------------------------------|----------|----------|--------------------|-----------|------------------|---------------|--------------------|
| | | | | | | WORK ORDER NON | -CC | ONFO | RMANCE / UF | | u and and an and | | AEROSPACE |
| QA Closed: | | | Date: | | | | | - | | <u></u> | Vork Order up | date only | |
| Work Ordei | r: | | | | ٠ | DISPOSITION | | | | AGAINST D | EPARTMENT | /PROCESS | |
| 110111011101 | _ | | | | _ | Rework | 1 | | Skid-tube | Crosstube | 7 | Water Jet | Engineering |
| Part No | ο. | | | | | Scrap | | | Machining | Small Fab | Pro | d. Eng. Coor. | Quality |
| | _ | | | | | Use-as-is | 1 | | noforming | Finishing | Rec/Sto | re/Packaging | Other |
| NCR N | o | | | | | Suspected Unapproved | | | Large Fab | Composite |] | Supplier | |
| | _ | | | | | | | | | | C: 0 | 1 | |
| Root | | _ | | | Desc | ription of work order update | 1 | nitial | Acti | | Sign & | V:E: A: | 001 |
| Cause | 4 | Date | Step | Qty | | or non-conformance | Ch | ief Eng | Descri | iption | Date | Verification | QC Inspector |
| Design | 4 | | | | | | 1 | | | | | | |
| Doc/Data | \dashv | | | | | | | | | | | | |
| Equip/Tooling | \dashv | | | | | | | | | | İ | | |
| Handling/Pre | \dashv | | | ! | | | | | | | | 1 | |
| Material Operator | \dashv | | | | | | | | | | | | |
| Offset/Setup | ᅱ | • | | | | | | | | | | 1 | |
| Process | ┨ | | | | | | | | | | | | |
| Supplier | ┪ | | | | | | | | | | | | |
| Training | ╗ | | | | | | | | | | - | | |
| Transport | ヿ | | | | | | | | | | | | . • |
| Unapproved | コ | | | | | | | | | | | | |
| | | | | | | - | FA | ULT CA | TEGORY | | | ** | |
| Landin | g G | ear | | | | General | | - | | - | - | ٠ | _ |
| <u> </u> | [| Bending | | | | Bend | _ | Folio/F | Program | Ĺ | Outside Dim | - | Pressure/Forced |
| | <u> </u> | Centre No | ot Concer | ntric | | BOM/Route | \vdash | Grain | | <u> </u> | Over/Under | ⊢ | Set-up |
| | | Cracks | | | <u> </u> | Broken/Damage/Defect | <u></u> | Hardwa | | _ | Part Incorre | | Temperature/Cure |
| | _ | | nk/Ripple | /Wave | <u> </u> | Burrs | <u> </u> | 1 | ion Incomplete/Ur | F | Part Lost/M | H | Weld |
| | _ | Cuffs | | | _ | Contamination | _ | 4 | tions Incomplete/L | Jnclear | Part Moved | | Wrong Stock Pulled |
| ļ ļ | _ | Crushing | | | - | Countersink | _ | - | gned/off center | | Positioned \ | _ | — |
|] | \dashv | Heat Trea | | | \vdash | Cut Too Short | - | Mislab | | Ĺ | Power Loss/ | 'Surge | Other |
| | _ | • | n Strip in | Tube | \vdash | Drawing | \vdash | Misrea | | | | | · |
| , | \dashv | Marks/Ch | | | <u> </u> | Drill Holes | - | Off-set | | | | | |
| | _ | _ | equence | | <u> </u> | Finish | \vdash | 4 | Calibration | | | <u>-</u> | |
| 1 | | Wave/Tw | ist in Tub | oe | | Fit/Function | | Out of | Sequence | | | | |